



3. U.P.V.C underground & sewerage pipes according to these standards

- According to **DIN 19534**

Nominal diameter (mm)	Outside diameter (mm)		Thickness (mm)		Weight kg/m
	Min.	Max.	Min.	Max.	
110	110	110.30	3.00	3.50	1.63
125	125	125.30	3.00	3.50	1.87
160	160	160.40	3.60	3.60	2.65
200	200	200.40	4.50	5.20	4.12
250	250	250.50	6.10	6.90	7.00

- Color: golden brown or red
- Length: 6 meters or 5.80 meters
- Socket: rubber ring seal or solvent cement

- According to B.S EN 1401

Nominal diameter (mm)	SN 2		SN 4		SN 8	
	SDR 51		SDR 41		SDR 34	
	Thick (mm)	Weight kg/m	Thick (mm)	Weight kg/m	Thick (mm)	Weight kg/m
110	3.00	1.58	3.20	1.70	3.20	1.70
125	3.00	1.81	3.20	1.94	3.70	2.20
160	3.20	2.47	4.00	2.98	4.70	3.56
200	3.90	3.75	4.90	4.65	5.90	5.55
250	4.90	5.85	6.20	7.36	7.30	8.59

- Color: golden brown, red or grey
- Length: 6 meters or 5.80 meters
- Socket: rubber ring seal or solvent cement